

Quad Cities 2

2Q/2005 Plant Inspection Findings

Initiating Events

Significance:  Jun 30, 2005

Identified By: NRC

Item Type: NCV NonCited Violation

FAILURE TO IMPLEMENT CORRECTIVE ACTIONS FOR THE TWO PREVIOUS BUS OVERLOAD EVENTS

A self-revealing finding of very low safety significance and a Non-Cited Violation of 10 CFR Part 50, Appendix B, Criterion XVI, were identified on March 27, 2005, due to the failure to implement effective corrective actions following the overloading of an electrical bus. This resulted in an overload of an electrical bus during the Unit 1 refueling outage and the loss the Unit 1 125 V battery chargers, the control room emergency ventilation system, and one half of the fuel pool cooling system.

This finding was more than minor because the ineffective corrective actions resulted in the procedures used to monitor loading on cross connected electrical buses being inadequate. This finding was of very low safety significance since the loads supplied by the Unit 1 battery chargers could be supplied from an alternate source, the fuel pool cooling loss did not result in a significant increase in temperatures, the Unit 1 reactor vessel water level was greater than 23 feet above the vessel flange, and the likelihood of a fire or toxic gas release occurring coincident with the loss of the electrical bus was very low. Corrective actions for this issue included reviewing all procedures which allowed buses to be cross connected to ensure that specific information regarding the prevention of bus overloading was included and establishing positive controls for cross connected equipment within the applicable procedures.

Inspection Report# : [2005003\(pdf\)](#)

Mitigating Systems

Significance:  Jun 30, 2005

Identified By: NRC

Item Type: FIN Finding

FAILURE TO ADEQUATELY ADDRESS THE CONTINUED OPERABILITY OF SEVERAL BRASS FITTINGS AS PART OF OPERABILITY EVALUATION 328851

The inspectors identified a finding of very low safety significance in May 2005 while reviewing an evaluation used to justify the continued operability of commercial grade brass fittings installed on safety-related equipment. The primary cause of this finding was related to the cross-cutting area of Human Performance in that, engineering personnel had information regarding the fact that 5 out of 14 fitting batches were unable to be tested. However, information which justified the continued operability of the untested fittings was not included in the associated operability evaluation.

This finding was more than minor because if left uncorrected, the station could reach inappropriate conclusions regarding the continued operability of equipment important to safety. The finding was of very low safety significance because none of the safety-related equipment was determined to be inoperable. No violations of NRC requirements occurred since operability evaluations were not required by NRC regulations.

Inspection Report# : [2005003\(pdf\)](#)

Significance:  Apr 08, 2005

Identified By: NRC

Item Type: FIN Finding

FAILURE TO INITIATE OPERABILITY DETERMINATIONS OR EVALUATIONS WHEN REQUIRED

The inspectors identified a finding of very low safety significance due to the licensee's failure to perform operability determinations/evaluations for non-safety related structures, systems, or components discussed in the Updated Final Safety Analysis Report which were discovered to be degraded.

This finding was more than minor because if left uncorrected, the failure to properly evaluate the continued operability of degraded equipment could result in the licensee inappropriately relying on structures, systems, or components that were unable to perform their safety function during an initiating event. The finding also impacted the cross-cutting area of problem identification and resolution because the licensee has had multiple examples of failures to initiate operability determinations or evaluations which had not been previously identified. No violation of NRC requirements occurred since the completion of operability determinations/evaluations was not required by NRC regulations.

Inspection Report# : [2005002\(pdf\)](#)

Significance:  Dec 31, 2004

Identified By: NRC

Item Type: NCV NonCited Violation

FAILURE OF UNIT 2 TARGET ROCK VALVE TO MEET TECHNICAL SPECIFICATION SURVEILLANCE REQUIREMENTS OF TECHNICAL SPECIFICATION 3.4.3

The inspectors identified a finding of very low safety significance involving a Non-Cited Violation of Technical Specification 3.4.3 due to the Unit 2 target rock valve being unable to actuate within plus or minus one percent of its nameplate value during as-found testing conducted in April 2004.

This issue was determined to be more than minor because if left uncorrected, this condition could put the licensee at risk for exceeding their vessel overpressure limits following an accident or an anticipated transient without scram. This issue was of very low safety significance because the actuation of the valve at the higher setpoint would not have resulted in exceeding the pressure limits assumed in the licensee's current analyses. Corrective actions for this issue included installing a new valve, performing additional testing to better understand the degradation mechanism, operating the Quad Cities units at pre-extended power uprate power levels, developing a modification to install better materials in the bellows cap area, and continuing the ongoing vibration assessments.

Inspection Report# : [2004010\(pdf\)](#)

Significance:  Dec 31, 2004

Identified By: NRC

Item Type: NCV NonCited Violation

HISTORICAL FAILURE OF MAIN STEAM SAFETY VALVES TO MEET TECHNICAL SPECIFICATION SURVEILLANCE REQUIREMENTS

A finding of very low safety significance and a Non-Cited Violation of Technical Specification 3.4.3 were identified by the inspectors in November 2004 due to the licensee's repeated inability to demonstrate that the main steam safety valves would actuate within plus or minus one percent of the nameplate value when required.

This issue was determined to be more than minor because it led to continued degradation of the main steam safety valves and put the licensee at risk for exceeding their vessel overpressure limits following an accident or an anticipated transient without scram. This finding was of very low safety significance because an adequate number of safety valves and relief valves were available to prevent an overpressure condition from occurring. Corrective actions for this issue included installing new main steam safety valves, submitting a license amendment to change the main steam safety valve operating tolerances, and revising a previously issued Licensee Event Report to report the previous failures.

Inspection Report# : [2004010\(pdf\)](#)

Significance:  Dec 31, 2004

Identified By: NRC

Item Type: NCV NonCited Violation

FAILURE TO PROVIDE ADEQUATE CAPABILITY TO ISOLATE THE SAFETY RELATED TORUS FROM THE NON-SEISMIC PORTIONS OF THE REACTOR CORE ISOLATION COOLING SYSTEM

The inspectors identified a finding and a Non-Cited Violation of 10 CFR Part 50, Appendix B, Criterion III, "Design Control," in May 2004 when they discovered that the design of the reactor core isolation cooling system did not provide adequate capability to isolate the safety-related torus from the non-seismic reactor core isolation cooling system under all conditions. As a result, torus water could potentially drain into the reactor building following a seismic event and a failure of the reactor core isolation cooling piping. The loss of torus inventory could potentially affect the safety-related water supply for the emergency core cooling systems.

This finding was more than minor since it could have affected the mitigating cornerstone objective of ensuring the availability of systems required to respond to initiating events. This finding was of low safety significance because a subsequent evaluation demonstrated that the reactor core isolation cooling piping would not have failed during a seismic event. The licensee initiated a procedure change to remotely bypass the valve control logic such that the reactor core isolation cooling system remained operable and the operators could close the valve when required for containment isolation. The licensee also initiated engineering changes to revise the valve control logic as a permanent resolution to the issue.

Inspection Report# : [2004010\(pdf\)](#)

Significance:  Sep 30, 2004

Identified By: NRC

Item Type: NCV NonCited Violation

VIOLATION OF TS 3.3.6.1 DUE TO MAIN STEAM LINE HIGH FLOW SWITCHES BEING FOUND OUT OF TOLERANCE

A finding of very low safety significance was identified when the setpoint for two of the Unit 2 main steam line high flow switches were found to be higher than allowed by Technical Specification 3.3.6.1 in July 2003. As corrective actions, the licensee recalibrated the switches and performed a root cause analysis.

This finding was more than minor because if left uncorrected the switches could have continued to drift to a level above the analytical limit. Had this occurred, the licensee would have been operating in a condition not previously reviewed by the NRC. This finding was determined to be of very low safety significance since the out of tolerance switches did not result in a loss of safety function for the containment isolation system. However, this finding was a Non-Cited Violation of Technical Specification 3.3.6.1 as the out of tolerance switches resulted in the failure to ensure that two trip systems per channel per steam line were operable during Mode 1 operations.

Inspection Report# : [2004009\(pdf\)](#)

Barrier Integrity

Significance:  Dec 31, 2004

Identified By: NRC

Item Type: NCV NonCited Violation

FAILURE OF SAFETY VALVE DISCHARGE LINE FLANGES TO MEET CODE REQUIREMENTS

The inspectors identified a finding of very low safety significance and a Non-Cited Violation of 10 CFR Part 50, Appendix B, Criterion III, "Design Control," in August 2004 due to the licensee's failure to adequately translate code design requirements into an operability evaluation for the main steam safety relief valve discharge line flanges.

This issue was more than minor because if left uncorrected the failure to perform adequate operability evaluations could become a more significant safety concern. This issue was of very low safety significance because it did not involve the degradation of a radiological barrier, a barrier used to protect the control room from smoke or toxic gases, and did not result in an actual open pathway in the physical integrity of the reactor containment. As part of the corrective actions for this issue, the licensee implemented compensatory actions to ensure continued operability of the installed flanges and initiated plans to modify the operable but degraded flanges to meet their design requirements.

Inspection Report# : [2004010\(pdf\)](#)

Significance:  Dec 31, 2004

Identified By: NRC

Item Type: NCV NonCited Violation

CONTROL ROOM EMERGENCY VENTILATION TEST FAILURE DUE TO INADEQUATE PROCEDURE AND DEFICIENT MODIFICATION TO HATCH COVERS

A finding of very low safety significance and a Non-Cited Violation of Technical Specification 3.7.4.A were identified by operations personnel in October 2004 due to the licensee's failure to demonstrate that the control room emergency ventilation system was capable of maintaining the control room emergency zone differential pressure at greater than 1/8 of an inch at a flow rate of 2000 standard cubic feet per minute since 1998.

This issue was determined to be more than minor because if left uncorrected, the condition of the control room emergency ventilation system would have continued to degrade without being identified by the licensee. This issue was of very low safety significance since the finding only represented a degradation of the radiological barrier provided for the control room. Corrective actions for this issue including providing additional sealing material to the cable tunnel hatch covers and revising the control room emergency ventilation surveillance procedures to ensure that the Technical Specifications continue to be met.

Inspection Report# : [2004010\(pdf\)](#)

Significance:  Sep 30, 2004

Identified By: NRC

Item Type: NCV NonCited Violation

INADEQUATE CHANNEL CHECK PROCEDURE FOR DRYWELL RADIATION MONITORS

A finding of very low safety significance was self-revealed in January 2004 when the Unit 2 drywell radiation monitor failed downscale due to an un-soldered wire connection. The finding was considered a violation of regulatory requirements due to having a channel check procedure which failed to provide appropriate acceptance criteria to determine whether the radiation monitors remained operable. Corrective actions included validating that additional drywell radiation monitors had soldered wire connections where needed, training personnel to verify the proper operation of the drywell radiation monitors, and revising the appropriate procedures with appropriate quantitative and qualitative acceptance criteria.

This finding was more than minor because it was associated with the containment procedure attribute of the barrier integrity cornerstone and impacted the objective of providing reasonable assurance that the physical design barriers protect the public from radionuclide releases caused by accidents and events. The finding was of very low safety significance because it did not contribute to: (1) a degradation of the radiological barrier function provided for the control room, the auxiliary building, the spent fuel pool, or the standby gas treatment system; (2) a degradation of the barrier function of the control room against smoke or a toxic atmosphere; or (3) an actual open pathway in the physical integrity of reactor containment. The finding was determined to be a Non-Cited Violation of 10 CFR Part 50, Appendix B, Criterion V due to the failure to have a channel check procedure which contained appropriate acceptance criteria.

Emergency Preparedness

Occupational Radiation Safety

Public Radiation Safety

Physical Protection

[Physical Protection](#) information not publicly available.

Miscellaneous

Last modified : August 24, 2005